PLACE THESE INSTRUCTIONS IN VEHICLE’S GLOVE BOX AFTER INSTALLATION IS COMPLETE.

LIST OF PARTS

<table>
<thead>
<tr>
<th>Item</th>
<th>Component Name</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Tonneau Cover</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Drill Template</td>
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</tr>
<tr>
<td>3</td>
<td>Hinge Base Plates</td>
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<tr>
<td>4</td>
<td>Hinge Pins</td>
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</tr>
<tr>
<td>5</td>
<td>Hinge Pin Locking Tabs</td>
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</tr>
<tr>
<td>6</td>
<td>Countersunk Self-tapping Screws</td>
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<tr>
<td>7</td>
<td>Rubber Extrusion</td>
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</tr>
<tr>
<td>8</td>
<td>Ball Stud Screws</td>
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</tr>
<tr>
<td>9</td>
<td>Lock Striker Brackets</td>
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<tr>
<td>10</td>
<td>Striker U-bolts</td>
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</tr>
<tr>
<td>11</td>
<td>Flat Washer</td>
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</tr>
<tr>
<td>12</td>
<td>Nuts</td>
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</tr>
<tr>
<td>13</td>
<td>Pop Rivets</td>
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</tr>
<tr>
<td>14</td>
<td>Gas Struts</td>
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<tr>
<td>15</td>
<td>Nut Inserts (4 Spare)</td>
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<tr>
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<td>20mm Allen Screws</td>
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<td>Fibre Washers</td>
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<td>Allen Key</td>
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<td>Alcohol Wipe</td>
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<td>Rust Inhibitor</td>
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<td>21</td>
<td>Keys</td>
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<td>22</td>
<td>Nut-insert Toolkit</td>
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<tr>
<td>23</td>
<td>Water Deflector</td>
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</tr>
<tr>
<td>24</td>
<td>Seal</td>
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<tr>
<td>25</td>
<td>Foam Tape 3x3mm</td>
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RECOMMENDED TOOL LIST

<table>
<thead>
<tr>
<th>Drill with Ø5mm, Ø10mm &amp; 3/16” Drill Bits</th>
<th>Non-Acetic Silicon</th>
<th>Non-permanent Marker</th>
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</thead>
<tbody>
<tr>
<td>Masking Tape</td>
<td>Caulking Gun</td>
<td>Rivet Gun</td>
</tr>
<tr>
<td>Tape Measure</td>
<td>Torx Head Screwdriver &amp; Bits</td>
<td>Phillips Head Screwdriver</td>
</tr>
<tr>
<td>Torque Wrench (¾” Drive)</td>
<td>13mm Spanner</td>
<td>Wrench with 10mm &amp;13mm Socket</td>
</tr>
</tbody>
</table>
AUTOMOTIVE SURFACE CLEANER IMPREGNATED WITH 70% ISOPROPYL ALCOHOL

For use in cleaning painted metal, glass and other vehicle surfaces. For external use only. Dispose of properly after use.
1PC TONNEAU COVER

WARNING!
When in the closed position, Tonneau Cover must be locked and tailgate must be closed! Failure to do so could result in unexpected opening of the Tonneau Cover from sudden wind gusts, which could cause damage to the vehicle and/or your Tonneau Cover!

Warranty Terms
EGR warrants that the ABS Tonneau Cover will be free from defects in material and workmanship for a period of three (3) years from the retail date of purchase. The gas struts are warranted for one (1) year from the retail date of purchase. This warranty only applies to the original purchaser and is nontransferable. Warranty must be claimed with original sales receipt for proof of purchase.

Exclusions
This warranty does not cover failure due to neglect, improper installation including any modifications to installation hardware, operating the vehicle with your EGR Tonneau Cover in the open position, alterations, addition of equipment, abuse, accident, corrosion, normal wear and tear, lack of maintenance, and exposure to chemicals that are not safe for plastics.

Incidental or consequential damage or loss of contents due to use, neglect, lack of maintenance, misuse of EGR Tonneau Cover is sole responsibility of the vehicle owner and operator. Paint wear to the vehicle bed can happen with any Tonneau Cover and is the sole responsibility of the vehicle owner. Paint damage to your vehicle is not covered under this warranty.

Disclaimer
In the event that your EGR Tonneau Cover is found to be defective under the terms of this warranty, it is at the discretion of EGR to repair or replace the defective part. Transportation costs and labour are not associated with this warranty claim.

Maintenance
Your EGR Tonneau Cover only requires periodic cleaning with mild car wash soap. Only use cleaners, waxes, or products that are labeled safe for use on plastics. Avoid the use of any chemicals to clean your EGR Tonneau Cover unless labelled safe for plastics.

For Tonneau Cover products that have a textured exterior surface, wash the Tonneau Cover and clean dirt out of the texture with a soft brush and apply a commercially available automotive car polish to maintain product shine. If fuel is splashed onto the Tonneau Cover immediately wash it off with car washing detergent and water. If staining is apparent polish the stain out with a commercially available car polish such as "Kitten car polish".

The gas struts are self lubricating and should only be cleaned occasionally with a damp cloth. Premature seal failure will result if solvents or lubricants are used to clean struts. Gas struts must be orientated in open Tonneau position with the shaft end attached to the tub.

The locking mechanisms only require occasional lubrication with lithium grease. All installation hardware and fasteners must be checked every so often for tightness.

IMPORTANT!
• Do not stand/sit or rest heavy objects on Tonneau Cover.
• Humans or animals are not to be under the closed Tonneau Cover at any time.
• Securely lock Tonneau Cover before operating vehicle.
• Do not carry open volatile chemicals with Tonneau Cover installed.
• If contact with volatile chemicals occurs clean Tonneau Cover with mild detergent and water solution.
• Read instructions carefully before installation. It is strongly recommended that installation is conducted by an authorized dealer.
• This product must be installed exactly as specified in these instructions. Failure to do so may result in improper fit and/or retention.
• Recommend installation by 2 people.

PAINTING INSTRUCTIONS (IF UNPAINTED)
• Sand Tonneau Cover prior to painting recommend 500 grit using an orbital type sander.
• Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry.
• Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting.
• Select a top coat and clear paint that is suitable for ABS (Acrylonitrile-Butadiene-Styrene).
• Automotive paint systems, such as Acrylics or Two Packs, can be applied directly to the components. However, some paints may require a primer. If recommendations on paint specification are not followed, cracking of the part or degradation to the material may result. In all paint systems, aromatic hydrocarbons and alkalies are best avoided to reduce damage to the material properties.
• If using a paint system which requires baking, do not expose the product to temperatures above 70° C (155° F).
• Allow a minimum of 8 hours after baking before installation on the vehicle.
1. **NOTE:** Two people are required to complete installation. Thoroughly clean and dry the installation areas. **See Dia #1.**

2. Using a non-permanent marker, find and mark the centre point of the header rail using a tape measure. Position the drill template on top of header rail, aligning the edge correctly with the rear window and the notch in the centre with the marked centre point on the header rail as shown. **See Dia #2.** **IMPORTANT:** Re-check the centre point of the header rail has been marked correctly. **Drill template MUST be centre.**

3. Fit hinge base plates into cut-out in drill template as shown. Mark four (4) holes in front of hinge base plate. Remove hinge base plates. Centre punch previously marked holes and drill Ø5mm holes, followed by Ø10mm holes at the eight (8) positions. Remove any swarf and apply rust inhibitor to all the drilled holes. Do not remove drill template at this time. **See Dia #3.**
1PC TONNEAU COVER

THIS STEP IS VERY IMPORTANT, PLEASE TAKE THE TIME TO ENSURE THAT IT IS DONE CORRECTLY.

NOTE: IF YOUR WORKSHOP WILL BE INSTALLING MORE OF THESE TONNEAU COVERS IT IS RECOMMENDED THAT YOU PURCHASE A PNEUMATIC TOOL TO ASSIST WITH THIS PROCESS. THIS PNEUMATIC TOOL WILL BOTH ENSURE THE NUTSETS ARE INSTALLED CORRECTLY AND SUBSTANTIALLY REDUCE INSTALLATION TIME FOR THIS STEP. DETAILS FOR THE RECOMMENDED TOOL IS AS FOLLOWS:

PRODUCT NAME: THREADED INSERT FASTENING TOOL
MODEL NUMBER: 74200
MANUFACTURER: TEXTRON FASTENING SYSTEMS PTY LTD
ADDRESS: 891 WELLINGTON ROAD, ROWVILLE, VICTORIA, 3178.
CONTACT: PH 03 9764 3877 FAX 03 9755 7352

4. Assemble Nut-insert Toolkit as shown, screwing the LEFT HAND THREADED tool-bolt male, into the tool-nut female until finger tight. Insert the nut-insert fully into drilled hole in header rail. While holding the tool-nut female in place with a 13mm spanner, tighten the tool-bolt male, clockwise until the nut-insert collapses completely in the drilled hole (the nut insert is collapsed when the torque reaches approx 6Nm). Remove M6 Hex bolt. Repeat process for the remaining seven (7) drilled holes. See Dia #4.

5. Apply non-acetic silicon to the underside of the hinge base plates and position on the vehicle, aligning the four (4) holes on the hinge with those on the header rail as well as inside the cut-out of the drill template. Position hinge pin locking tabs with the tabs to the left hand of the hinge base plate across the top two fixing holes. Use the allen screws and fibre washers supplied to secure the hinges. Tighten to torque 8Nm. See Dia #5.

Diagram #4

Diagram #5
6. Drive the countersunk self-tapping screw through the hole in the top surface both of the hinge base plates. Tighten to torque 3Nm. Remove drill template. See Dia #6.

7. Clean the top surface of the header rail with the alcohol wipe provided & wipe away any residue with a dry, clean cloth. Trial-fit the rubber extrusion to the header rail, aligning it with the back of the hinges. Using a non-permanent marker, draw a line along the length of the extrusion as shown. Remove the protective lining from the extrusion & attach it to the header rail, keeping to the previously marked line. Rub down firmly to ensure good adhesion. See Dia #7.

IMPORTANT: Ensure the slant in the rubber extrusion is facing towards the rear of the vehicle.

8. Clean the top surface of the sail plane with the alcohol wipe provided & wipe away any residue with a dry, clean cloth. Remove the protective lining from the seal & attach it to the sail plane, starting at the extrusion (fitted in step 7) and run along the edge of the sail plane as shown. Rub down firmly to ensure good adhesion. Next fit the small 3x3mm foam tape to gap between bedrail & sail plane as shown. See Dia #8.

IMPORTANT: Ensure the Lip on the Seal is positioned inboard on the vehicle and the Seal overlaps the Header Rail Seal. Trim the Seal & Foam Tape to length if required using scissors. REPEAT PROCESS FOR OTHER SIDE OF THE VEHICLE.
9. Apply non-acetic silicon (not supplied), to the rubber extrusions where they intersect, vehicle and header rail as shown. The sealant is used to close up gaps in the assembly to prevent water entering the vehicle bed area. See Dia #9.

10. Trial fit Water Deflector between painted header rail panel and bedliner as shown with the Water Deflector protruding approximately 15mm out from the header rail. Note tape attachment areas. Remove and clean the header rail in tape areas as noted, with the alcohol wipe provided & wipe away any residue with a dry, clean cloth. Remove (x5) tape liners from Water Deflector. Install between header rail panel & Bed Liner as shown and apply firm pressure to Water Deflector over tape areas to ensure maximum adhesion to vehicle. See Dia #10. Important: The tape adheres to the painted panel of the vehicle, not the bed liner.

11. Remove and discard the torx-head screw from the middle tie-down bracket on the right hand of the bed using a torx-head screwdriver as shown. Re-fit the middle Tie Down Bracket with ball stud screw as shown. Tighten to torque 10Nm. Repeat process for the other side of the vehicle. See Dia #11.
12. Remove Torx head screw and tie down bracket at the rear of the vehicle. Assemble striker U-bolt, washers and nuts onto striker bracket as shown and finger tighten the nuts ready for adjustment later. See Dia #12. NOTE: There are left hand and right hand style lock strikers.

Diagram #12

13. Assemble the Lock Striker Bracket between the tie down bracket and vehicle tub as shown, use a ruler to level the top edge of the bracket with the top of the vehicle, then fully tighten to 10Nm. See Dia #13.

Diagram #13

14. Now that the lock striker bracket has been positioned correctly, Drill a Ø5mm hole through the bracket and into the vehicle tub liner, using bracket hole as a guide. Then fasten the bracket into place, to the tub liner using a pop rivet as shown. Repeat process for the other side of the vehicle. See Dia #14.

Diagram #14
15. Open vehicle’s tailgate. Fit Tonneau Cover and secure hinges with hinge pins as shown. See Dia #15.

Diagram #15

16. Check Tonneau Cover is central to vehicle and the sides of Tonneau Cover do not contact the vehicle bed rail. Adjust position if necessary by loosening the top hinge screws and re-positioning Tonneau Cover to fit centrally on vehicle. Re-tighten hinge screws to torque 5Nm. See Dia #16.

Diagram #16

17. Attach the gas struts by clipping them into place as shown. Ensure the narrow end mounts to the vehicle. See Dia #17.

Diagram #17

IMPORTANT: Ensure vehicle’s tailgate is opened before installing Tonneau Cover, as locking mechanism may not function until adjusted correctly.
IMPORTANT: Ensure vehicle’s tailgate remains open whilst adjusting Tonneau Cover locking mechanism.

Diagram #18

18. Close Tonneau Cover and inspect locking mechanism. Ensure the latch hits the striker bracket centrally. If it DOES NOT, adjust the striker bracket accordingly by loosening the M6 nuts and moving the bracket up or down as shown. Once adjustment is complete, tighten the M6 nuts on the lock striker brackets to 4Nm. See Dia #18.

IMPORTANT: Tonneau Cover has 2 stage locks. Ensure Tonneau engages with second stage of the latch.

IMPORTANT: For best results, spend time to tune the lock striker position up and down to provide minimal movement when the tonneau is fully closed with the tailgate up in the closed position.

Diagram #19

19. Remove inspection cover by removing the scrivets, and rotating the cover. Release plastic retainer clips and unclip rods as shown. See Dia #19.

Diagram #20

20. Adjust the latch mechanism by loosening the screws and moving it left or right as shown. Once adjustment is complete, tighten the screws on the Tonneau latches to 4Nm. Open the Tonneau Cover and engage the lock by pressing upwards on the latch. Adjust pullrods so that they clip back into the retainer clips correctly. Do this by rotating them clockwise to shorten them or anti-clockwise to lengthen them. Clip pullrods and retainer clips back into position. Test lock by pressing the button on top of Tonneau Cover. If latch mechanism DOES NOT release, return to Step 3 and shorten the pullrods. If it DOES release replace inspection cover. See Dia #20.
REMOVAL OF TONNEAU COVER

1. Open Tonneau Cover and detach gas struts by inserting a small screw driver and adjusting the spring clip on the strut as shown. See Dia #1. NOTE: Do not remove the spring clip. Only a small amount of levering is required to detach.

Diagram #1

2. Remove hinge pins and remove the Tonneau Cover as shown. See Dia #2.

Diagram #2
REPLACEMENT OF TONNEAU COVER

1. Fit Tonneau Cover and secure hinges with hinge pins as shown. See Dia #1.

Diagram #1

2. Attach gas struts by clipping into place. Ensure the narrow end mounts to the vehicle. See Dia #2.

Diagram #2
KEY IDENTIFICATION CODE

Please write your key identification code in the boxes above and retain. Replacement keys can be purchased from your local Holden dealer.